

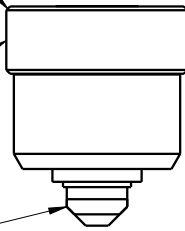
**NOTE:**

1. Seal Kit P/N: 60-5625-00
2. Face Seal P/N: 39-0562-50
3. Seal Mounting Tool P/N: AT-5605-00
4. Thread-In Mounting Tool P/N: AT-5615-00
5. Instructions are on IS5634

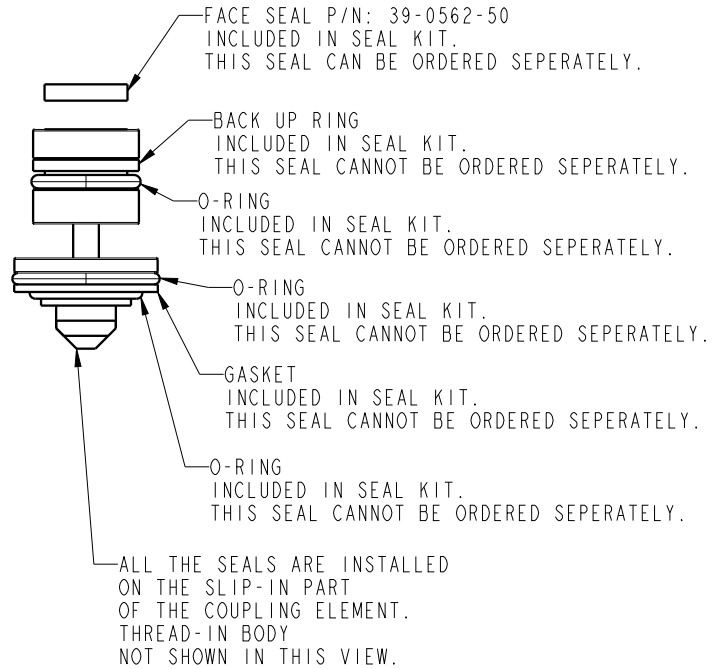
**COUPLING ELEMENT  
THREAD-IN BODY  
SHOWN WITH  
SLIP-IN INSTALLED**

Torque to  
15 lb\*ft

**SLIP-IN**



**SLIP-IN**



**PARTS  
LIST**



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

56-1025-00  
56-2025-00

PARTS LIST, COUPLING ELEMENTS, DEPRESS, NDS

SIZE  
A PL5636

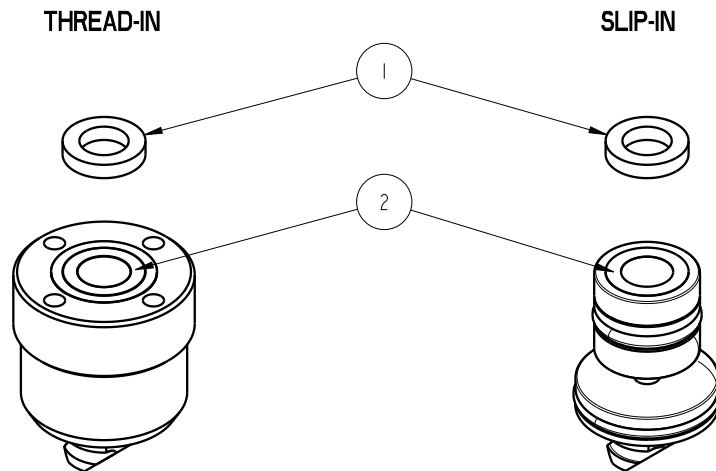
REV  
C


C	3840	RELEASE	JDW	05/28/19
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	TWA	<b>DRAWING STATUS: Released</b>		
DATE:	8/18/16	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SHEET 1 OF 1

**REPLACING THE FACE SEAL:**

1. The Coupling Mechanisms (2) are designed so that the face seal (1) can be replaced without having to removed the Mechanism (2) from its cavity.
2. Using a scribe or a sharp pick, pull the old face seal (1) out from the pilot groove.
3. Insert the new face seal (1) into the tip of the Seal Mounting Tool (P/N: AT-5605-00).
4. Taking the Seal Mounting Tool (P/N: AT-5605-00) in your hand, press the face seal (1) until it's flush in the pilot groove, keeping the Seal Mounting Tool (P/N: AT-5605-00) axially aligned to the Mechanism (2).



<b>INSTALLATION INSTRUCTIONS</b>		 VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.	
ASSEMBLIES AFFECTED 56-1015-00 56-2015-00 56-1025-00 56-2025-00		SIZE A	
DRAWING STATUS: <b>Design</b> PRODUCTION APPROVED FOR RELEASED STATUS ONLY		1S5634	
REV A 3077 IN ACCORDANCE WITH ECN		RELEASE TWA 8/19/16 EFFECTIVE DATE REVISED BY DATE	
DRW BY: TWA DATE: 8/19/16		REV A	